

GlenTherm

Lightweight Aggregate Concrete Block

Manufactured with 60% recycled aggregates

Skene Group manufacture a complete range of lightweight aggregate blocks which offer the specifier a choice of units which will satisfy their thermal, density, dimensional and aesthetic requirements. These blocks are particularly useful where the weight of block is an issue. These blocks are:

Glentherm Standard: A general-purpose lightweight aggregate block of medium density, manufactured from *recycled* furnace bottom ash , quarry materials ,Portland cement and a recycled cement replacement, giving 60% recycled aggregate content.

Glentherm Paintgrade: A block specifically produced to receive a paint finish.

Glentherm Spacer: A flat-faced solid spacer brick that avoids cutting of full size blocks for interlocking courses or forming details.

STANDARDS & AUTHORITY

All **Glentherm** products comply fully with EN 771-3 Aggregate concrete masonry units.

BS EN 14021

PRODUCT APPLICATION

Lightweight blocks may be used for:

- ✓ External rendered/protected walls
- ✓ Internal plastered/finished walls
- ✓ Internal painted walls
- ✓ Partitions
- ✓ Separating Walls
- ✓ Below DPC –minimum 7n/mm2
- ✓ Infill blocks for pre-stressed/ suspended floor

DIMENSIONS

440mm x 100mm x 215mm 440mm x 140mm x 215mm

COMPRESSIVE STRENGTH

All **Glentherm** blocks are manufactured totally solid, and are available in 2.8 3.5, 7.3 10.4 & 14N/mm² strengths.

DENSITY

Normal manufactured density (at 3% m/c) of the concrete is in the range: $1200 - 1400 \text{ kg/m}^3$. Higher strength blocks will tend to show greater density.

Typical working weight: 100mm 14kg 140mm 20kg

Thermal conductivity 0.38-0.51w(mk)

DRYING SHRINKAGE

Shrinkage of all blocks is less than 0.06%

FIRE RESISTANCE

The materials used in all blocks are non-combustible. Figures available on request.

OUALITY CONTROL

Skene Group operates an Internal Quality Control System. Our products are continually tested and monitored to ensure a consistent product every delivery at our on site laboratory.

AIRTIGHTNESS

Air permeability

Typical airtightness m³.h-¹.m-²@50Pa

100mm solid painted finish

n/a

140mm solid painted finish

0.56